

CODE CG-329
TYPE
T40/25E
COMPOSITION
Top surface

| | |
|-------------------------|---------------------|
| material | Synthetic elastomer |
| finish | FL |
| colour | Green |
| coefficient of friction | 0,7 |

Traction core

| | |
|----------|-----------------|
| material | Polyester (PET) |
|----------|-----------------|

Bottom surface

| | |
|-------------------------|-----------------------------|
| material | Carboxylic elastomer (XNBR) |
| finish | FL |
| colour | Black |
| coefficient of friction | 0,7 |

TECHNICAL SPECIFICATIONS

| | | |
|---|------------------------|-----------------|
| Total thickness | 2.50 mm | 0.10 in. |
| Weight | 2.70 kg/m ² | 0.55 lbs./sq.ft |
| Minimum pulley diameter (1) | 50 mm | 2.0 in. |
| (1) The above mentioned values depend on running speed | | |
| Pull for 1% elongation | 19 N/mm | 109 lbs./in. |
| Tensile strength | 240 N/mm | 1370 lbs./in. |
| Temperature resistance (2) | min. | -20 °C |
| | max | 80 °C |
| (2) Use of the belt with limit values may reduce its life | | |
| Humidity influence | no | |
| Permanent antistatic dynamically (UNI EN ISO 21179) | yes | |
| Both sides can be used for power transmission | yes | |

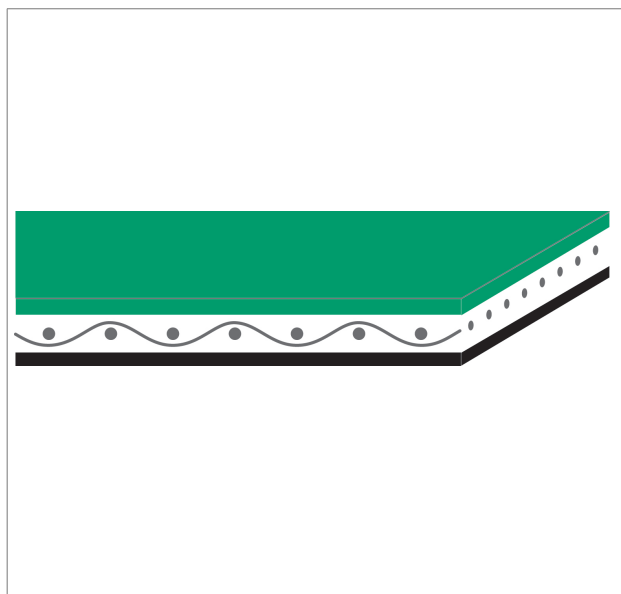
SUITABLE FOR

Textile: tangential drives

Materials handling: live roller drives

Paper industry

Wood industry


FEATURES

- High power transmission at reduced initial working tension
- Dimensionally stable regardless of weather changes
- Excellent silent running
- Belt can be run in either direction
- Low energy absorption

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

NOTES

The value indicated in the "Pull for 1% elongation" field refers to the relaxed K value.

Joining methods: "FAST JOINT" system without using adhesives.

Issue: 08-04-2019

Last Update: 30-09-2019

DISCLAIMER

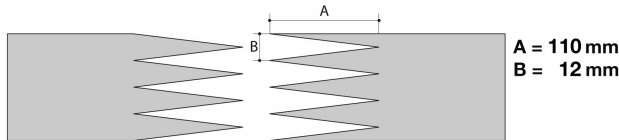
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CODE CG-329

TYPE

T40/25E

• Recommended joining procedure SINGLE Z - 110 x 12 mm



Other joining methods can be used:

- MICRO Z
- FAST JOINT SINGLE Z - 95 x 8 mm
-
-

Check our general catalogue to get further info on CHIORINO joining methods.

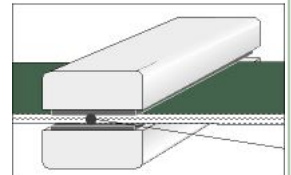
• Pressing

Heating press P \ PL \ PLS

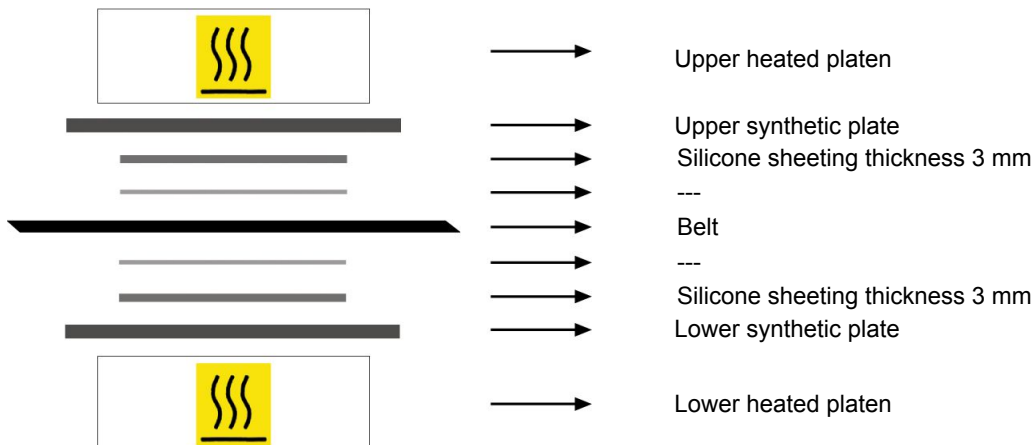
| Press settings | |
|---------------------------|---------|
| Upper platen temperature | 185 °C |
| Lower platen temperature | 185 °C |
| Temperature gauge setting | 170 °C |
| Curing time in press | 2 min. |
| Pressure | 2.5 bar |
| Film | none |
| Cement | --- |

Advice for the press adjustment:

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.
2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.



• Layout of components



• Notes

The curing time can vary according to the used press. It is advisable to perform a joining test with the purpose of refining, if necessary, the value of time useful to reach the temperature of 170 °C measured by the feeler.

Issue: 01-04-2019

Last Update: 01-04-2019

DISCLAIMER

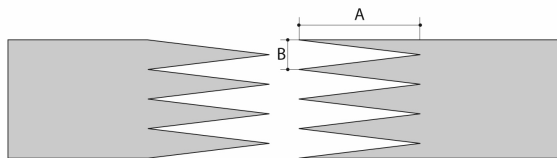
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CODE **CG-329**

TYPE

T40/25E

• Recommended joining procedure FAST JOINT SINGLE Z - 95 x 8



A = 95 mm
B = 8 mm

Other joining methods can be used:

Check our general catalogue to get further info on CHIORINO joining methods.

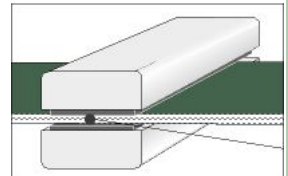
• Pressing

Heating press **P120 FJ**

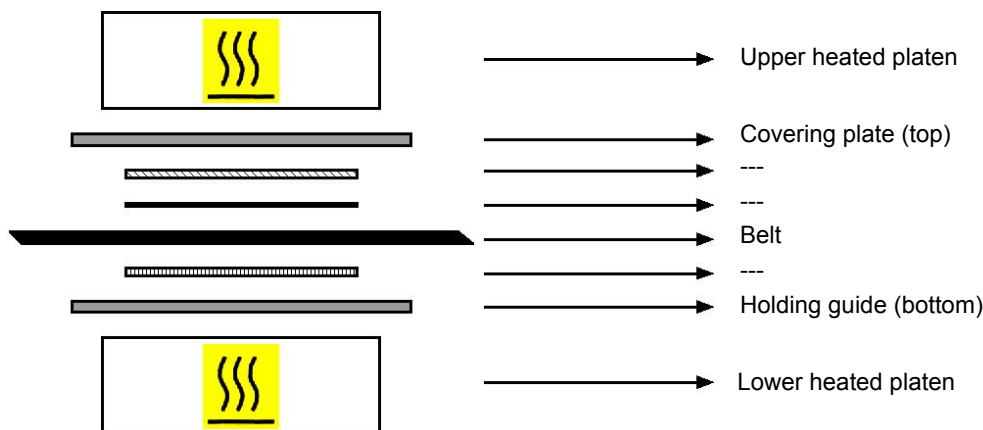
| Press settings | |
|---------------------------|---------|
| Upper platen temperature | 200 °C |
| Lower platen temperature | 200 °C |
| Temperature gauge setting | --- °C |
| Curing time in press | 8 min. |
| Cooling time | 15 min. |

Advice for the press adjustment:

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.
2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.



• Layout of components



• Notes

Issue: 13-04-2019

Last Update: 13-04-2019

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